

# All Solid State Battery Based on Glass Electrolyte

## Objective

- Develop a manufacturable all solid-state battery with superior performance metrics
- Lithium metal battery with glass infused cathode
- High Energy Density
  - >450 Wh/kg and >1100 Wh/l
- Two step manufacturing process
  - Highly scalable manufacturing process
  - 27% less cost than Lithium Ion at scale

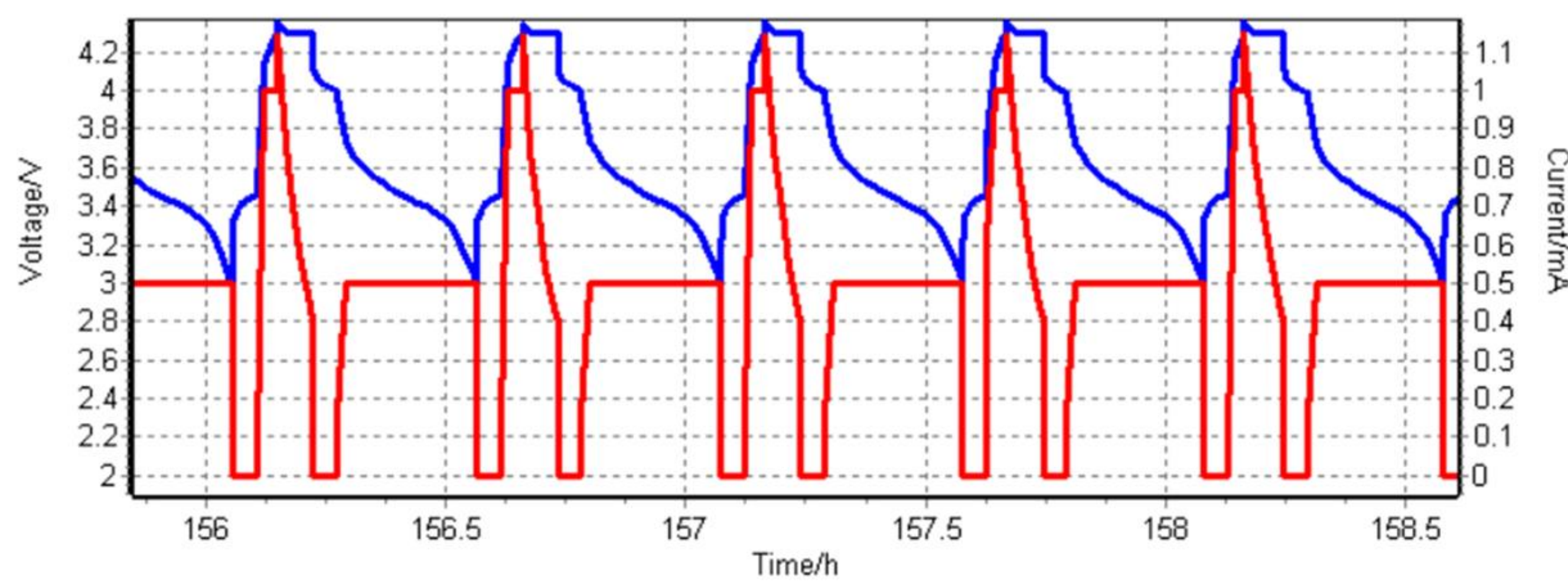
## Approach

- Utilize a glass electrolyte to replace flammable liquids used in lithium-ion batteries
  - Processing the glass from liquid state provides high surface electrolyte/cathode contact similar to lithium-ion batteries
- Dense glass electrolytes with no grain or grain boundaries limit potential for dendrites
  - This is in contrast to ceramic oxides and pressed sulfide electrolytes
  - The JES glass can be formed in layers as thin as 10 microns
- Working with oxy-sulfide glass to tailor properties
  - Oxide glass are known for high stability with cathodes and lithium metal
  - Sulfide electrolytes are known for high conductivities
  - JES Oxy-Sulfide glasses provide both high conductivity and good stability

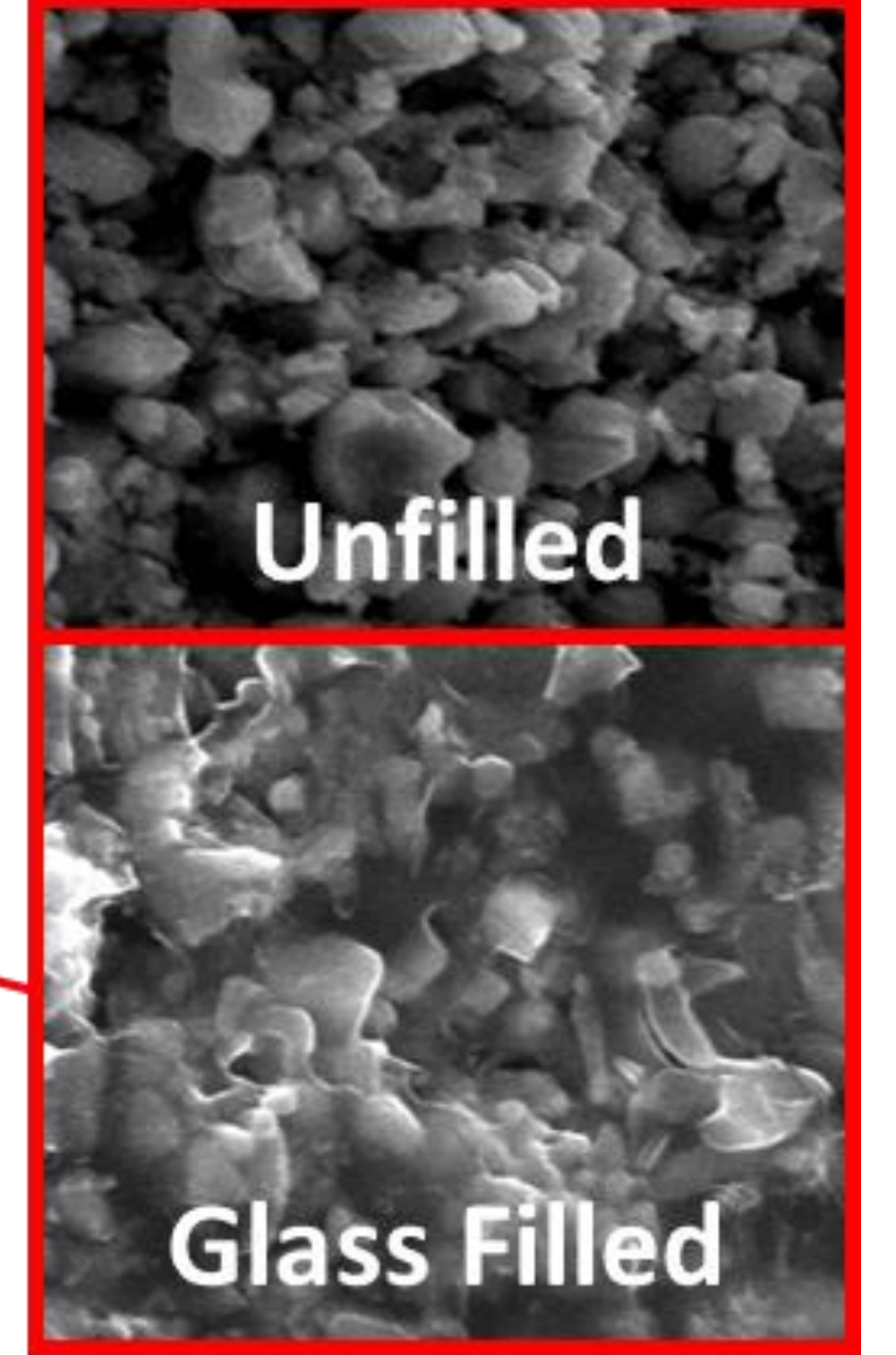
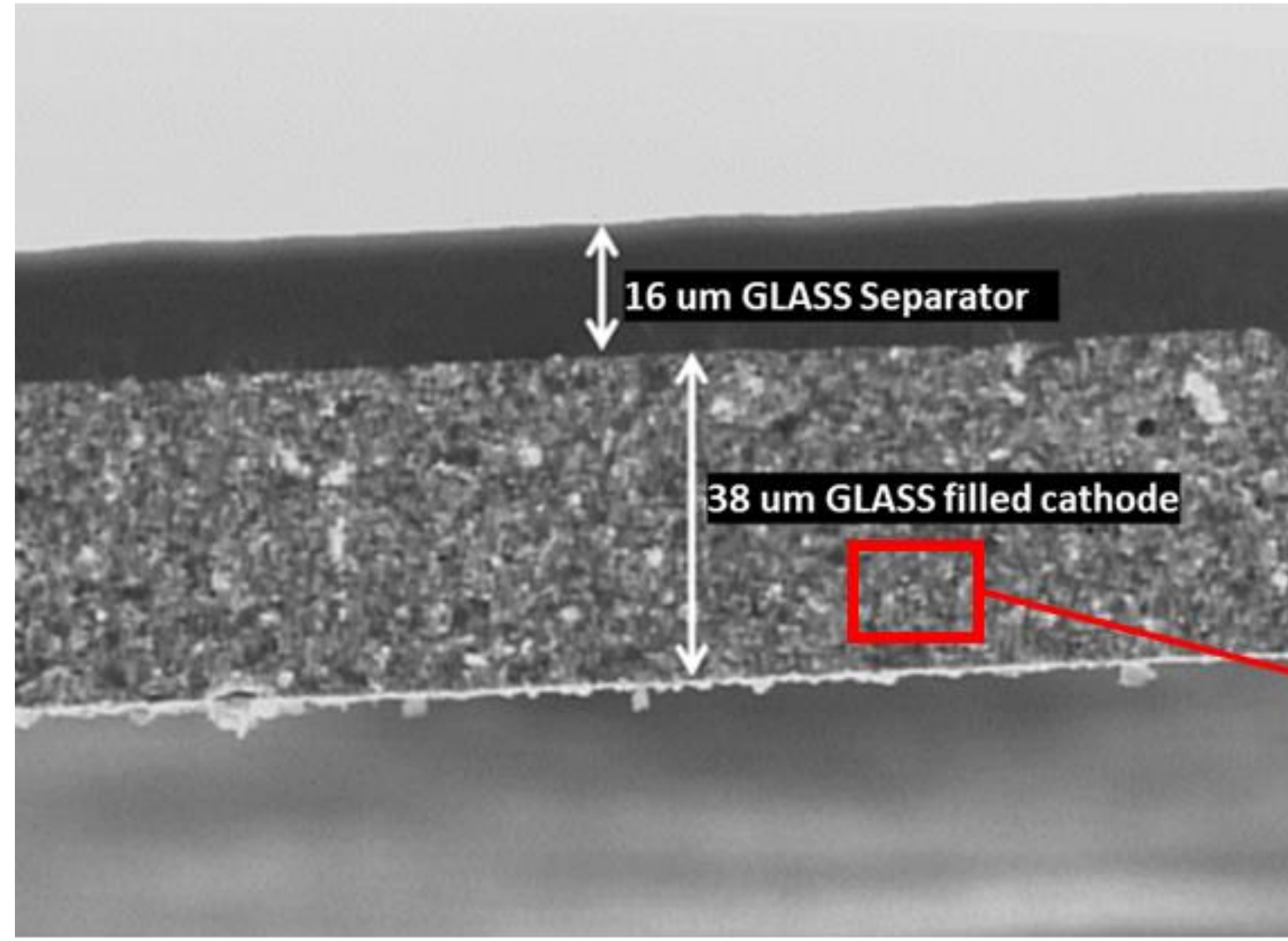
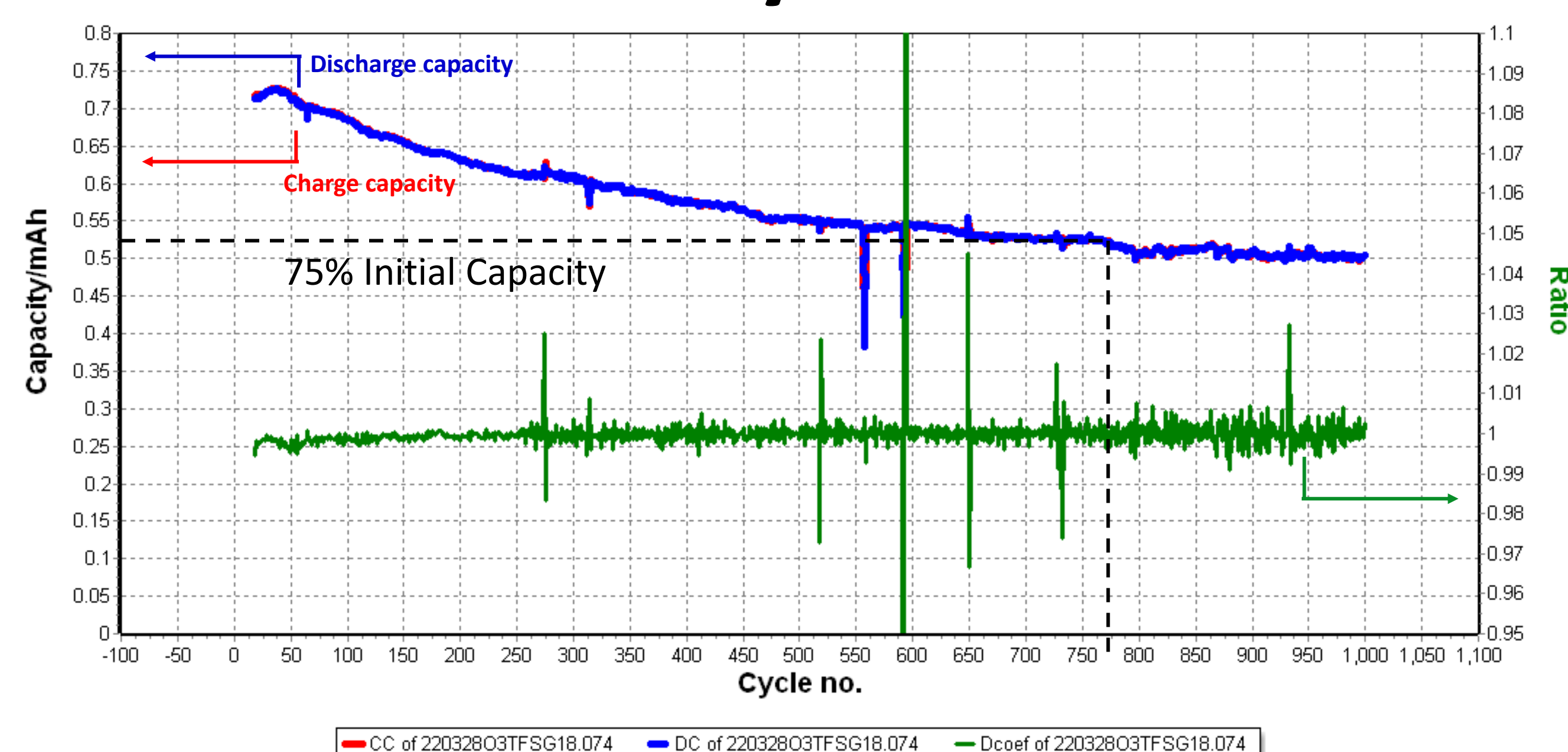
## Oxide Glass Based Cell Performance

- Cells of 20 mAh in serial lab production
- Cathode capacity of greater than 2 mAh/cm<sup>2</sup>
  - Complete theoretical cathode capacity at low rate
  - Long Durability and High efficiency
- Oxide glass conductivity only 1 x 10<sup>-6</sup> s/cm
  - Limits performance
  - Cells typically tested at 80°C

## High Rate Charge/Discharge at 80°C



## Coin Cell – 1000 Cycles at 80°C



## Cost Reductions

### Manufacturing

- No Anode casting
- No degassing, ageing or forming steps (bottlenecks)
- Anticipate 1/3 cost reduction

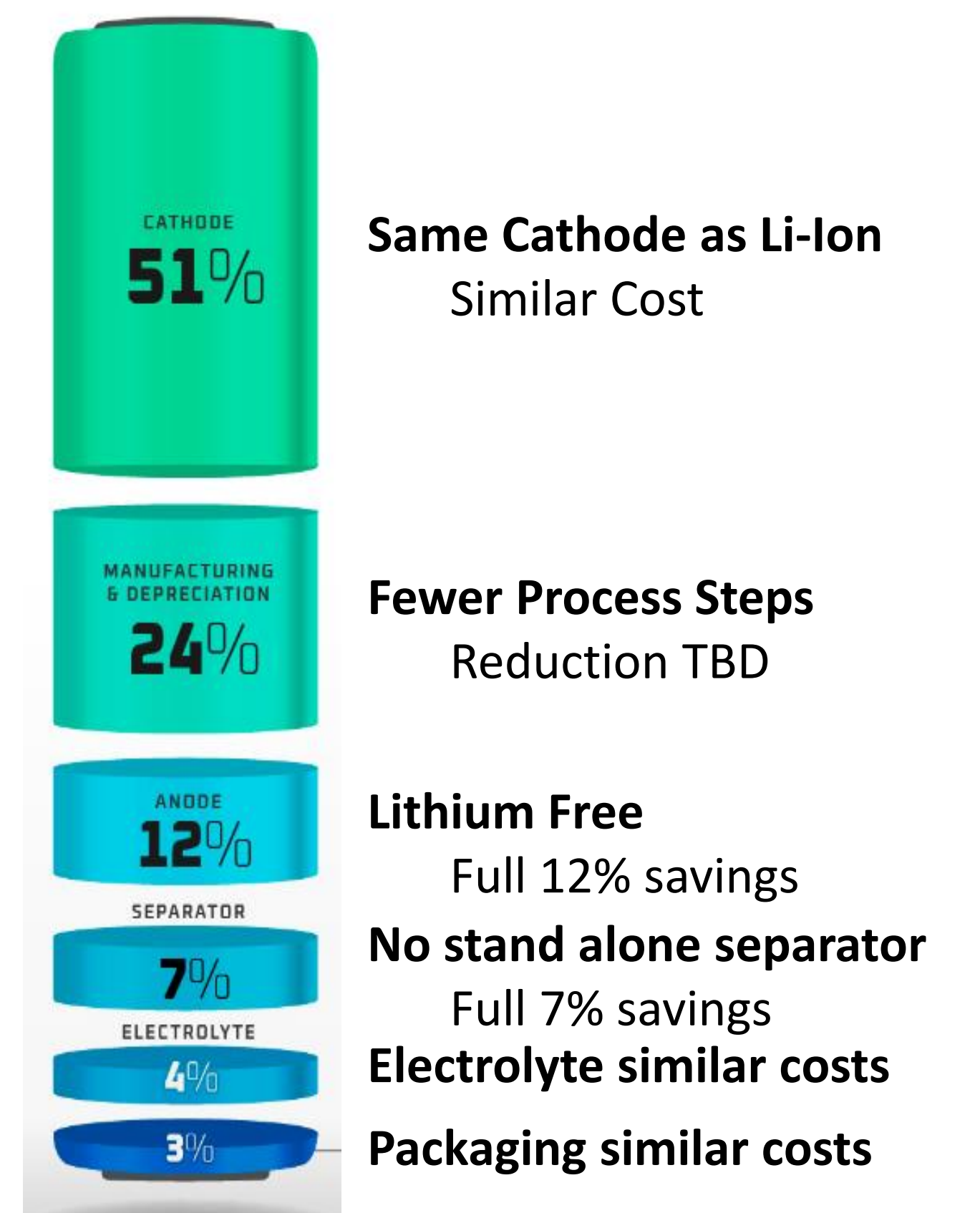
### Typical Battery \$101/kWh

Based on 2021\*\*

### JES Glass Battery

~\$74/kWh scaled production

\*\* <https://www.visualcapitalist.com/breaking-down-the-cost-of-an-ev-battery-cell/>



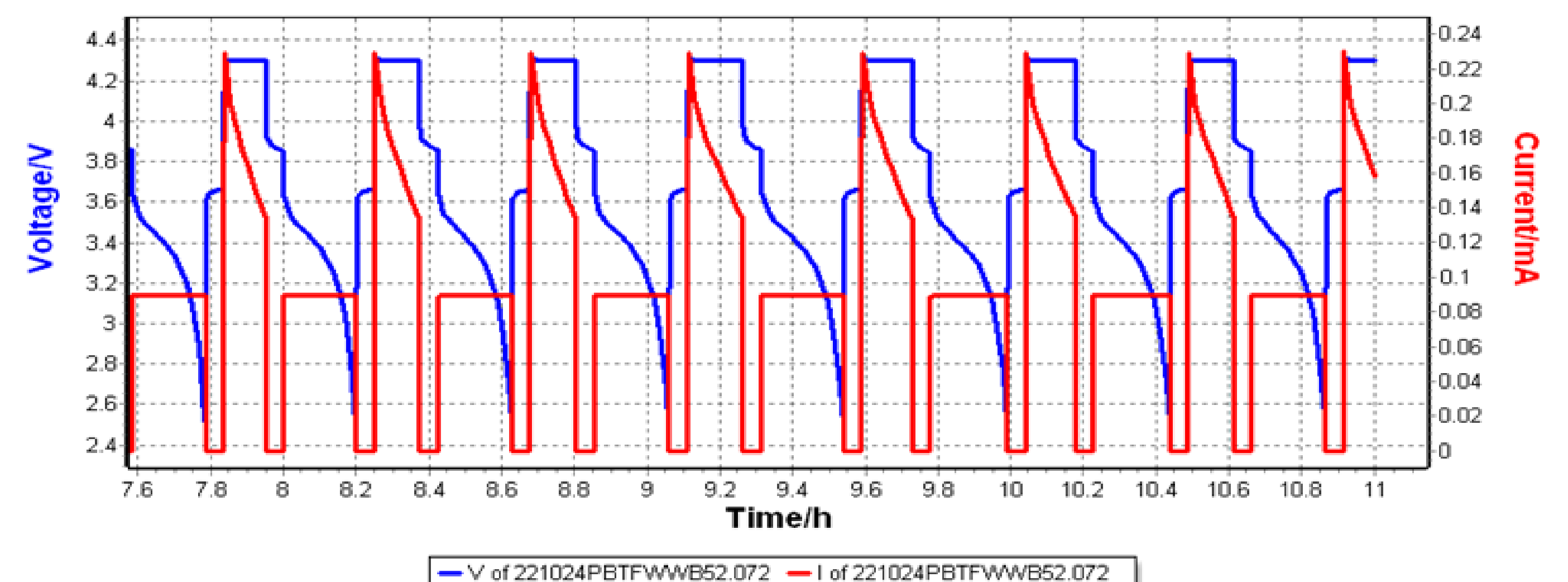
## Oxy-Sulfide Electrolyte Glass

- Sulfides will provide increased performance through higher conductivity
  - Research in sulfide electrolytes is widespread ( $\sigma > 5 \times 10^{-3}$ )
  - Sulfide electrolytes typically directly used as pressed powders
- JES is working with new Oxy-Sulfide based glasses
  - Maintain good conductivity and stability within battery environment utilizing this glass as an electrolyte/separator
  - Glass is required to prevent dendrites (battery shorting)
  - Adapting flow properties to integrate into full cell processing developed for oxide glass

## Current Status

- Oxy-Sulfide glass in development
  - Currently at 1 x 10<sup>-3</sup> s/cm conductivity
  - Small cells in construction utilizing the same process
  - Flow properties of glass adapted for penetration
- Glass shows stable cycling in lithium half cells
- 30-month timeline in place for scaled prototype line
  - Looking towards 200 mAh cells
  - 4 C-rate charge capability at room temperature
  - 1100 Wh/l and 450 Wh/kg

## Oxy-Sulfide Glass Cell at Room Temperature



For More Information Scan HERE

